

- Optical measurement
- Measuring lengths between 50 mm and 3200 mm
- High resolution up to 1  $\mu\text{m}$
- $\pm 10 \mu\text{m}$  accuracy
- 5 ball bearing system
- Single seal protection
- 5 VDC TTL quadrature or 1vpp sinusoidal signal
- Easy mounting
- 60 m/min traveling speed

ALS series optical linear encoder systems are protected from factors such as dust, shavings, dirt and coolant with its compact design. ALS6 series, which has optical measuring principle with glass ruler, can measure between 50 and 3200 mm.

### APPLICATIONS

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| <ul style="list-style-type: none"> <li>• Manual Benches</li> <li>• Press Brakes and Bending Machines</li> <li>• Robotic / Material Packaging</li> </ul> | <ul style="list-style-type: none"> <li>• Linear Bearing Systems</li> <li>• Automation and Robotic Applications</li> <li>• Textile Machinery</li> </ul> | <ul style="list-style-type: none"> <li>• Transfer Machines</li> <li>• Turning, Milling</li> <li>• Woodworking machines etc.</li> </ul> |
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### TECHNICAL FEATURES

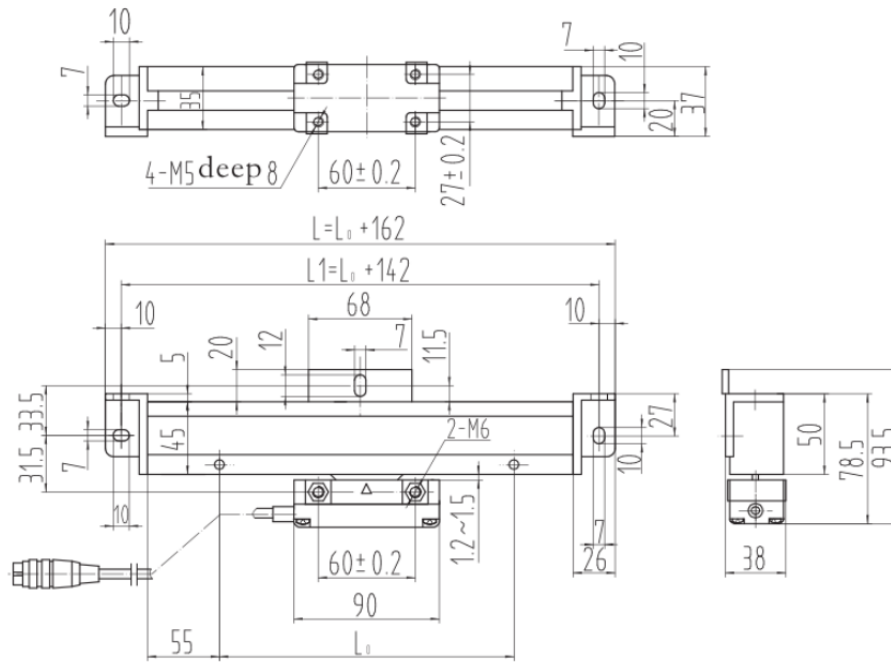
<b>Measuring Principle</b>	Optical	<b>Reference Mark</b>	1 Reference Mark every 50 mm
<b>Measuring Lengths</b>	Different lengths from 50 mm to 3200 mm	<b>Body Material</b>	Aluminum
<b>Resolution</b>	1 $\mu\text{m}$ , 5 $\mu\text{m}$ , or 1Vpp Sinusoidal	<b>Operating Temperature</b>	0°C...50 °C
<b>Signal Period</b>	20 $\mu\text{m}$	<b>Storage Temperature</b>	-20°C...70 °C
<b>Accuracy</b>	$\pm 10 \mu\text{m}$	<b>Protection Class</b>	IP54
<b>Repeatability</b>	$\pm 1$ pulse	<b>Electrical Connection</b>	Spiral cable and Socket (for TTL signal: D-SUB 9 pin male socket / Sine signal for: M16 8 pin female socket)
<b>Max traveling</b>	60m/min		
<b>Supply Voltage</b>	5 VDC	<b>Max. Cable Length</b>	50 – 500 mm (3m armored cable) 600 – 2000mm (5m armored cable)
<b>Output Type</b>	5VDC TTL Quadrature or 1Vpp Sinusoidal		
<b>Output Signals</b>	TTL: A, /A, B, /B, Z, /Z		

### ELECTRICAL CONNECTIONS

Pin No	CABLE COLOR	D-SUB 9 PIN SOCKET	M16/8 PIN FEMALE SOCKET
		TTL SIGNAL	SINUS SIGNAL
1	WHITE	A	0°
2	BROWN	/B	180°
3	RED	+5VDC	+5VDC
4	BLACK	0V-GND	0V-GND
5	BLUE	/A	90°
6	GREEN	B	270°
7	YELLOW	/Z	Z
8	GREY	Z	-
9	-	Shield	Shield

In the table, the cable colors of sensors output signals are given. If the control circuit is suitable, in the line driver sensors, the not signals (/A, /B, /Z) have to be added to the system. If it is not suitable /A, /B, /Z signal cables must be fixed as insulated separately. Don't forget that these edges have electricity too.

## MECHANICAL DIMENSIONS



$L_0$ : Measuring Length (mm) (Different lengths from 50 to 3200 mm)  
 $L_1$ : Distance between mounting holes (mm)  
 $L$ : Body Length (mm)

## ORDER CODE

Model				Measuring Length	
ALS 6	-	X	-	Different lengths from 50 to 3200 mm	
Resolution					
01 : 1µm					
05 : 5µm					
S : Sinusoidal					

